OWNER'S MANUAL

TO BE USED FOR ALL THOMPSON AR-15 MODELS



Manufactured by **Auto-Ordnance** in Greeley, Pennsylvania

SAFETY WARNING

As the owner of a firearm, you must undertake the full-time responsibility of safe firearm handling for your own safety and the safety of those around you. Before handling any firearm read and understand the information contained in its owner's manual.

SAFETY WARNING

Be certain this owner's manual is available for reference and is kept with this firearm if transferred to another party. If the manual is lost or misplaced, write directly to Auto-Ordnance for a free replacement copy.

SAFETY AND SAFE FIREARM HANDLING IS EVERYONE'S RESPONSIBILITY.

Auto-Ordnance Thompson®

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1. USER SAFETY WARNINGS & RESPONSIBILITY



IMPORTANT SAFETY WARNINGS - NOTE THE SYMBOL



These safety warnings are for your protection as well as the safety of others. Disregarding information in this manual may result in serious injury or death.



STOP! Do not attempt to load or use any firearm until you read and understand the information contained in its owner's manual. Before handling your firearm, you should learn how it operates and how to maintain it. This includes knowing its basic parts, how the manual safety and other safety features operate, how to safely open and close the action and how to safely load and unload ammunition from the firearm. Improper use and handling is dangerous and could cause severe injury or death to you or those around you. All users of the firearm must become thoroughly familiar with the instructions in this manual.

Be certain this owner's manual is available for reference and is kept with this firearm if transferred to another party. If the manual is lost or misplaced, write directly to Auto-Ordnance for a free replacement copy.



As the owner of a firearm, you must undertake the full-time responsibility of safe firearm handling for your own safety and the safety of those around you:

- Keep all firearms and ammunition out of the reach of children.
- Store your firearms and ammunition separately.
- Never store a loaded firearm.
- Never leave a loaded firearm unattended.
- Never transport a loaded firearm in a vehicle.



REMEMBER: A firearm's safety is a mechanical device which can never replace safe firearm handling. Safe firearm handling depends on you!



Always point the muzzle of your firearm in a safe direction, regardless of whether the firearm is loaded or unloaded. You should become thoroughly familiar with the function and operation of this firearm and the instructions supplied with it.



Always treat every firearm as if it were loaded. Give your firearm to someone with the action open and safety in the "SAFE" (on) position after you verify the firearm is unloaded. Insist on the same procedure when receiving a firearm from someone else. Learn the location of all the safety features of your firearm and how they operate.

You have a responsibility to obtain proper training on how to use and maintain your firearm. Certified and reputable safety courses and instructions are offered by The National Rifle Association (NRA) as well as by state and local organizations. You also have a responsibility to know and obey all local, state and federal laws governing the use, possession and transportation of firearms.



To protect yourself and others from injury, use the correct brass case ammunition in the caliber referenced by the markings on top front of the barrel. Auto-Ordnance firearms are designed, manufactured and proof tested to recommended Sporting Arms and Ammunition Manufacturers Institute (SAAMI) standards for factory loaded ammunition.

We specifically disclaim responsibility for any damage or injury whatsoever occurring in connection with, or as the result of, the use in Auto-Ordnance firearms of cartridges other than those for which the firearm was originally chambered. Additionally, we disclaim any responsibility for damage or injury which results from any modifications or changes that are not a part of the firearm as delivered from the factory.



Learn how to clean your firearm thoroughly and make certain no oil, grease or other materials are blocking the barrel. Obstructions of any kind can cause damage to the firearm resulting in personal injury.

Practice proper firearm maintenance and safety. Make sure all exposed metal surfaces are coated with a thin film of oil, especially after being exposed to damp weather. Before using after storage, follow complete instructions stated in this manual for refamiliarization with the firearm. A thorough inspection should be performed before shooting the firearm. A clean dry patch should be run through the barrel ensuring removal of any obstructions or excess oil.



Wear eye and ear protection when shooting. Shooting without proper ear protection can cause hearing damage. The use of eye protection during any type of shooting is important to protect your vision.



Never climb or jump over an obstacle with a loaded firearm. Never pull a firearm toward you by the muzzle. Never shoot towards a flat, hard surface or water. Always be sure of your target and what is beyond it.

When handling your firearm, never allow fingers or any object to touch the trigger until you are ready to shoot. The safety should always be in the "SAFE" (on) position until you are ready to shoot. It is a mechanical device and should never be used as an excuse for careless handling or unsafe practices.

Make sure you read, understand and follow the firearm safety rules that are listed in this manual.

The use of a locking device or safety lock is only one aspect of responsible firearm storage. Firearms should be stored unloaded and locked in a location that is both separate from their ammunition and inaccessible to children and other unauthorized persons.

2. LOCKING DEVICES

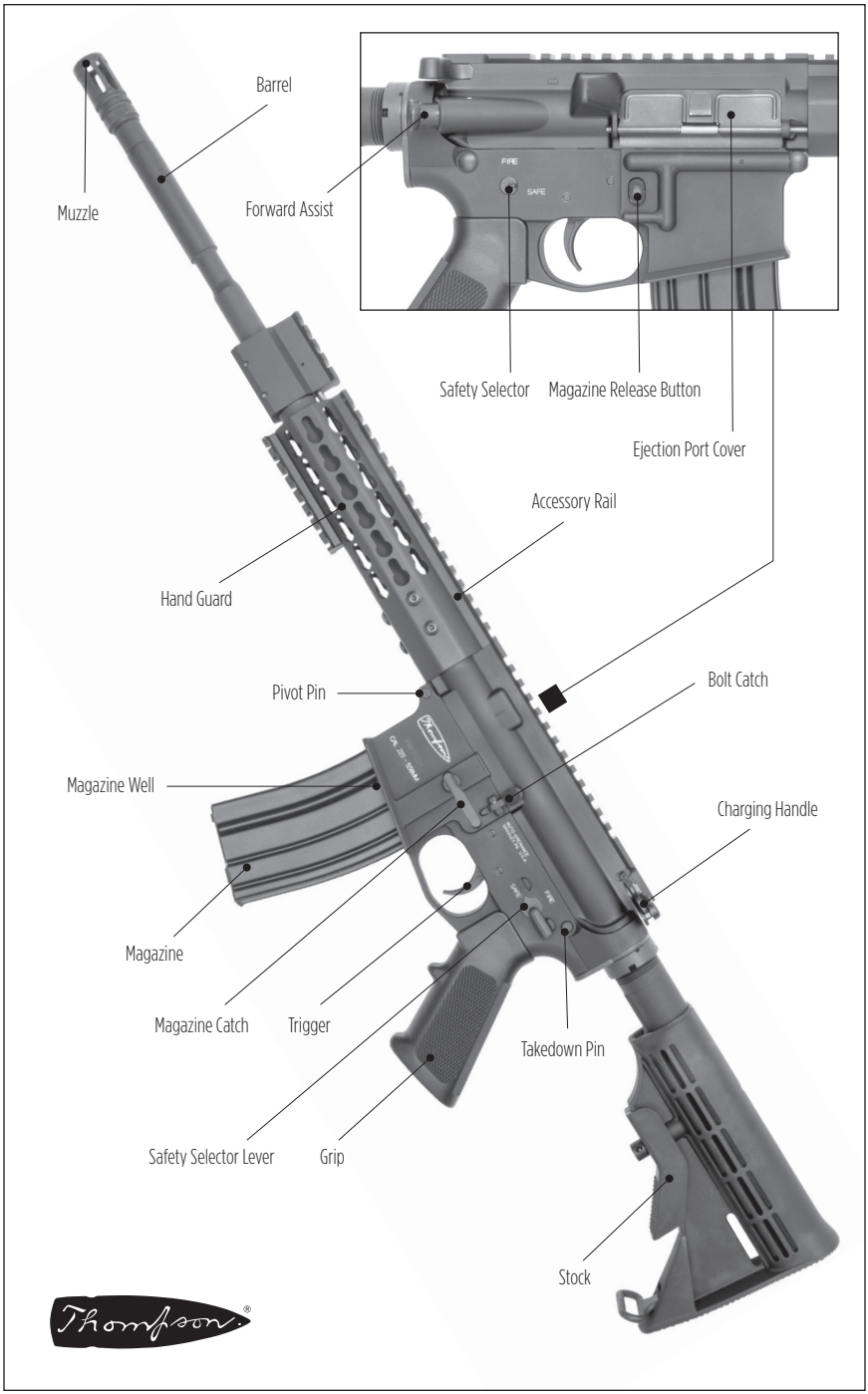
This firearm was originally sold with a key-operated locking device. While it can help provide secure storage for your unloaded firearm, any locking device can fail. All firearms are designed to fire if they are loaded and the trigger is pulled. Therefore, never install the locking device inside the trigger guard or in any way that it can possibly pull the trigger! Do not leave the keys in the lock.



The ultimate responsibility for secure storage of any firearm must depend upon its owner and his or her individual circumstances. Firearms should be securely stored, unloaded, in a secure location, separate from their ammunition.

IT IS IMPERATIVE THAT YOU KEEP THIS FIREARM LOCKED IN A SECURE PLACE AND TAKE OTHER STEPS NECESSARY TO LIMIT THE POSSIBILITY OF THEFT OR ACCIDENT. FAILURE TO TAKE REASONABLE PREVENTIVE STEPS MAY RESULT IN INNOCENT LIVES BEING LOST AND, IN SOME CIRCUMSTANCES MAY RESULT IN YOUR LIABILITY FOR THESE DEATHS.

3. NOMENCLATURE



4. INSTRUCTION FOR USE

Read and understand this manual before removing this firearm from its package. Pay special attention to safety instructions and procedures, which appear in the safety chapter of this manual. Failure to adhere to safety information could result in property damage, personal injury or death.



Always assume that this firearm is loaded and capable of being discharged until the magazine is removed and you have inspected the chamber and completed the unloading procedures.

To reduce the possibility of an accidental discharge, do not place your finger on the trigger until the firearm is pointed at your intended target. Any firearm should be considered dangerous and must not be accessible to unauthorized persons especially children.



Prior to loading and firing, carefully read all instructions in this safety manual for basic advice on the proper handling and functioning of this firearm. Your safety and the safety of others (including your family) depend on your mature compliance with this advice and your adoption, development and constant employment of SAFE PRACTICES, If unfamiliar with firearms in general, seek further advice through safe-handling courses run by your local gun clubs, from approved instructors or from similarly qualified organizations such as the NRA.

NOTICE: We want you to enjoy shooting your firearm but we want you to enjoy it safely. You may already be an experienced safe shooter, familiar with the procedures in this instruction manual, or you may never have handled a firearm before. Either way, we urge you to read this entire instruction manual carefully. It is essential to follow the instructions for your safety and the safety of others.



This firearm has several mechanical safety features, all designed to prevent an accidental discharge should the firearm be dropped or receive a severe blow. Therefore, extra care and strict adherence to the safety instructions and other instructions contained within this manual are mandatory for minimizing the risk of accidents. However, like any other mechanical device, when subjected to extreme forces not normally encountered in sport shooting, law enforcement or military use, a partial failure could occur. The proper and safe function of this firearm is based on the premise that no parts are altered or modified, and that the firearm is used for its intended purpose.

5. OPERATION OF SAFETY

The safety selector is located on the left side of the firearm, just above the pistol grip. When the firearm is on “SAFE” the pointer on the safety selector should be pointed at the word “SAFE” (5 Fig. 1). To disengage the safety selector to allow the firearm to fire, rotate the safety selector lever clockwise until the pointer on the safety selector is pointing at the word “FIRE” (5 Fig. 2). This will allow the firearm to fire. Remember, do not disengage the safety until you are ready to fire. If the safety selector will not move from “FIRE” to “SAFE” then check to see the firearm is unloaded, visually inspecting the chamber, keeping in mind the orientation of the firearm and what it is pointed at. This action is not only a good safety practice but it cocks the hammer in the process, which should allow the safety selector to be rotated counter-clockwise to the “SAFE” position.

Always set your safety selector to the “SAFE” position when not in use. Remember, a firearm’s manual safety is a mechanical device which can never replace safe firearm handling and storage practices.



5 Fig. 1 SAFE (Safety ON)



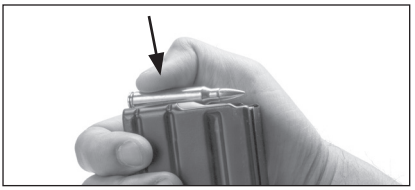
5 Fig. 2 FIRE (Safety OFF)

6. MAGAZINE



Loading the Magazine

Use only factory loaded brass case ammunition of the proper caliber manufactured to US Industry and SAAMI specifications. To load the magazine, align each cartridge with the bullet forward (pointing toward the larger opening in the front of the magazine body) and push downward until the cartridge snaps into place. (6 Fig. 1) Do not attempt to load more than the designated number of cartridges for which the magazine has been designed.


6 Fig. 1

Inserting the Magazine

Holding the firearm at the pistol grip, move the safety to the safe position and insert a (fully loaded) magazine into the magazine well, making sure that it snaps into place. (6 Fig. 2) Tap the magazine base to be sure it is seated.


6 Fig. 2

Removing the Magazine

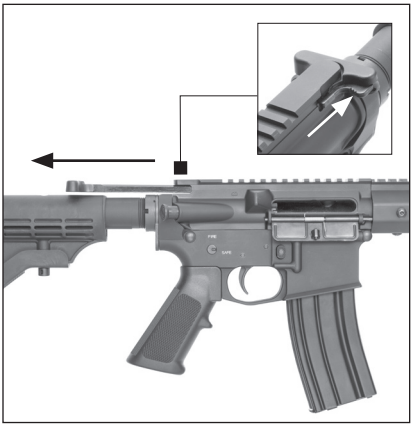
Holding the firearm at the pistol grip, move the safety to the safe position, depress the magazine release button and remove the (empty) magazine. (6 Fig. 3) To minimize the possibility of damage and malfunctions, do not let the magazine drop to the ground.

ALWAYS CONFIRM THE SAFETY IS IN THE “SAFE” POSITION WHEN INSERTING OR REMOVING THE MAGAZINE.


6 Fig. 3

7. LOADING AND FIRING

Practice this important aspect of firearm handling with an unloaded firearm until you can perform each of the steps described below. This procedure begins with an empty AR-15 with the magazine removed.



7 Fig. 1

1. Be certain the muzzle is pointed in a safe direction down range.

2. Verify the chamber is empty and move the safety to the "SAFE" position (see 5 Fig. 1 on page 7).

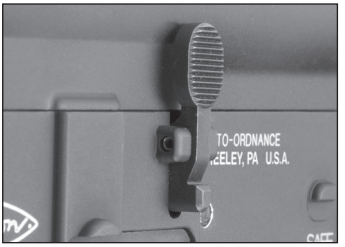
3. Insert the loaded magazine into the magazine well and draw the charging handle all the way to the rear and release it (7 Fig. 1), allowing the bolt carrier group to snap forward under full spring tension. A cartridge will be stripped from the magazine and chambered.

4. The firearm is now cocked and a loaded cartridge is in the chamber. Visually confirm that the safety is in the "SAFE" position.

5. When you are ready to fire the firearm move the safety to the "FIRE" position. Never touch the trigger until you are ready to fire. Always keep the safety in the "SAFE" position until you are actually firing.

6. The AR-15 will fire one shot each time the trigger is pulled until the magazine is empty. Each time the bolt carrier is pushed rearward by the energy of the cartridge, a spent case is ejected, the AR-15 is recocked and a new cartridge is chambered from the magazine into the chamber.

7. Immediately following the firing of a shot, if another shot is not to be fired at once, put the safety in the "SAFE" position while the firearm is still pointing in a safe direction down range. The safety should be moved to the "SAFE" position as soon as firing is completed.



7 Fig. 2 Unlocked

8. When the last cartridge in the magazine has been fired the bolt carrier group will be locked to the rear (7 Fig. 2 & 3).



7 Fig. 3 Locked



WARNING: EVEN THOUGH THE MAGAZINE HAS BEEN REMOVED A CARTRIDGE REMAINING IN THE CHAMBER CAN STILL BE FIRED. ALWAYS VISUALLY CHECK THE CHAMBER.

8. CLEANING, LUBRICATING, AND MAINTENANCE

At regular intervals, or whenever the firearm has been exposed to sand, dust, extreme humidity, condensation, immersion in water, or other adverse conditions, disassemble, clean and oil it. Proper periodic maintenance is essential to the reliable functioning of any firearm.

To clean the AR-15, proceed as follows:

1. Disassemble (field-strip) the AR-15 to the extent described on page 9.

2. Using a cleaning rod, run a patch wetted with a high quality firearm cleaning solution through the bore several times. Then attach the appropriate size brass bristle brush (steel brushes are not advisable) and run it back and forth, breech to muzzle, the full length of the bore and chamber. (Never reverse direction in the bore.) Push a clean, dry patch on an appropriately sized jag from the breech to the muzzle to remove any fouling loosened by the brush then push a new, clean patch in the same manner. If the second patch appears clean after doing so then you are done. If it emerges dirty then repeat the above steps. Bore fouling can contribute to reduced accuracy and grease accumulation in the chamber can interfere with proper feeding of cartridges from the magazine.

3. Using a high quality cleaning solvent on a clean patch or bristle brush, remove powder residue from all components of the mechanism. After cleaning, run a dry patch through the bore, then follow with a patch that is very lightly oiled. Wipe all surfaces clean with cloth, then wipe all surfaces with a patch or cloth that has been very lightly oiled.

NOTE: Only a light application of oil is needed to provide adequate lubrication of moving parts and to prevent oxidation. Excess accumulations of oil tend to attract particles of dust and dirt and may congeal in cold weather which can interfere with the safe and reliable function of the firearm.



FIRING A FIREARM WITH OIL, GREASE, OR ANY OTHER MATERIAL EVEN PARTIALLY OBSTRUCTING THE BORE MAY RESULT IN DAMAGE TO THE FIREARM AND SERIOUS INJURY TO THE SHOOTER AND THOSE NEARBY. DO NOT SPRAY OR APPLY LUBRICANTS DIRECTLY ON AMMUNITION. IF THE POWDER OF A CARTRIDGE IS AFFECTED BY THE LUBRICANT, IT MAY NOT BE IGNITED, BUT THE PRIMER FIRING MAY PUSH THE BULLET INTO THE BORE WHERE IT MAY BE LODGED. FIRING A SUBSEQUENT BULLET INTO THE OBSTRUCTED BORE MAY DAMAGE THE FIREARM AND CAUSE SERIOUS INJURY OR DEATH TO THE SHOOTER AND THOSE NEARBY. USE LUBRICANTS PROPERLY. YOU ARE RESPONSIBLE FOR THE PROPER CARE AND MAINTENANCE OF YOUR FIREARM.

9. DISASSEMBLY & REASSEMBLY

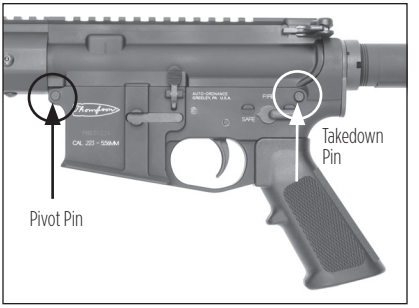


Before disassembling the firearm ensure that the safety selector is pointed to “SAFE”, that the magazine has been removed, that the chamber is empty, and that the firearm is completely unloaded.

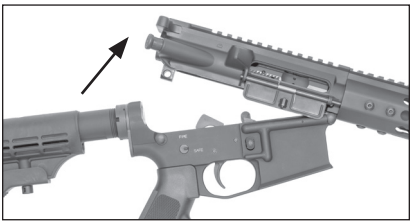
The Upper and Lower Receivers

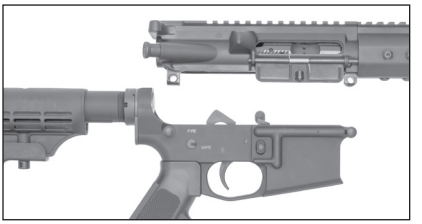
With the bolt carrier group foreward, push the takedown pin from the left to the right (9 Fig. 1 on page 10). This is a captive pin, it will remain in the right side of the receiver. Do not attempt to force it completely out of the firearm as doing so can

result in damage. When the takedown pin is in its unlocked position it will allow the upper receiver to pivot on the pivot pin exposing the trigger group and the back of the bolt carrier (9 Fig. 2). This is sufficient for most cleaning, however if you wish to separate the upper receiver from the lower receiver simply push the pivot pin in the same manner as the takedown pin. This will allow the upper receiver to be removed completely from the lower receiver (9 Fig. 3). To reinstall, line up the holes and push the pins back into place from right to left.



9 Fig. 1

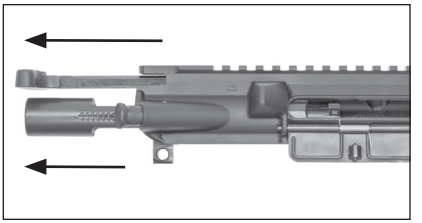

9 Fig. 2

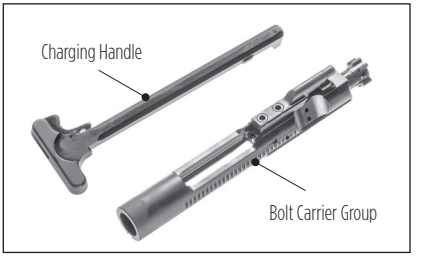

9 Fig. 3

The Bolt Carrier Group

With the upper receiver separated from the lower receiver, pull the charging handle towards the rear to withdraw the bolt carrier. Grasp the rear of the bolt carrier and pull it towards the rear of the receiver (9 Fig. 4). The bolt carrier should slide easily out the rear of the receiver (9 Fig. 5). To reinstall, make sure the bolt is forward and the charging handle is unlocked and partially withdrawn. Insert the bolt carrier group into the upper receiver with the gas key in the hollow of the stem of the charging handle. Push in until the back of the bolt carrier is flush with the back of the receiver, allowing the charging handle to move forward with it.

Caution: Never insert the bolt carrier group into the upper receiver without the charging handle as it can get stuck easily.


9 Fig. 4



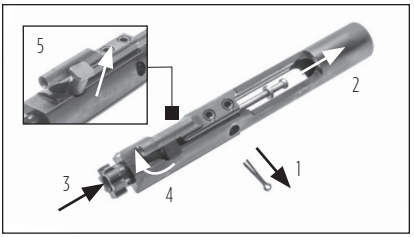
9 Fig. 5

The Charging Handle

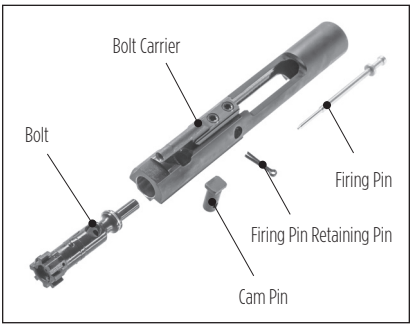
Once the bolt carrier group has been removed, pull the charging handle to the rear until rearward motion has stopped. Pull the stem of the charging handle down through the keyway, then remove it from the receiver (9 Fig. 5 on page 10). To reinstall, line the tabs on the stem up with the notches in the keyway in the upper receiver, slide the charging handle up and then in.

The Bolt and the Bolt Carrier

With the bolt carrier group removed from the upper receiver, pull the firing pin retaining pin out (9 Fig. 6.1), then hold the carrier with the bolt face up to allow the firing pin to drop free (9 Fig. 6.2). Push the bolt in (9 Fig. 6.3), allowing it to rotate, until you can turn the cam pin 90 degrees (9 Fig. 6.4) and withdraw it (9 Fig. 6.5). At this point, the bolt should not fall free but can be removed with slight resistance from the bolt carrier (9 Fig. 7). To reassemble, insert the bolt into the bolt carrier and line up the holes to reinstall the cam pin and rotate it 90 degrees to lock it in place. When facing the bolt face, the extractor should be on the left side. The pieces are designed so that they will not go together incorrectly. Next, insert the firing pin and allow it to drop all the way in then push in the firing pin retaining pin. You should be able to push and pull the bolt with some resistance and it should rotate on its own.



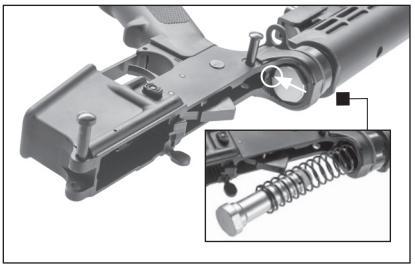
9 Fig. 6



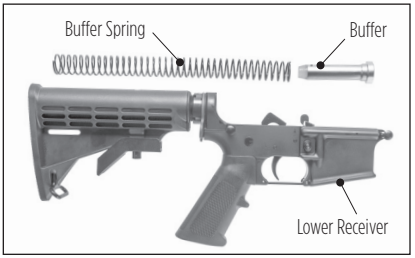
9 Fig. 7

The Buffer and Spring

With the upper and lower receivers separated, depress the buffer enough to let tension off of the buffer retainer, then depress the buffer retainer and allow the buffer to move past it (9 Fig. 8). Buffer and spring can now be pulled free of the receiver extension (9 Fig. 9). To reinsert simply begin feeding the buffer spring in, with buffer in place on the other end, and push the buffer in until it is retained by the buffer retainer.



9 Fig. 8



9 Fig. 9

WARNING!

BEFORE SHIPPING ANY FIREARM, BE ABSOLUTELY CERTAIN THAT IT AND ITS MAGAZINE ARE UNLOADED. DO NOT SHIP CARTRIDGES WITH A FIREARM. IMPROPER FITTING PARTS MAY RESULT IN A DANGEROUS MALFUNCTION, DAMAGE TO THE FIREARM, AND INJURY TO THE SHOOTER AND OTHER PERSONS.

It is the responsibility of the purchaser to be absolutely certain that parts ordered from the factory are correctly fitted and installed. The purchaser and installer of parts must accept full responsibility for the correct adjustment and functioning of the firearm after such installation.

10. SHIPPING FIREARMS FOR SERVICE

Auto-Ordnance AR-15 models returned to the factory for service or repair should be sent to:

Auto-Ordnance - Service Dept.
105 Kahr Avenue
Greeley, PA 18425

You may obtain a RA# by visiting www.auto-ordnance.com and submitting a request for a RA# using the web form or contact Auto-Ordnance Customer Service at tel: 570-285-8151 or fax: 570-685-2222 requesting a “return authorization” number. Firearms shipped to the factory must be sent prepaid. THE AUTO-ORDNANCE SERVICE DEPARTMENT CANNOT ACCEPT COLLECT SHIPMENTS.

The Federal Firearm Control Act does not prohibit an individual from shipping a firearm directly to the manufacturer for service or repair. However, some states or localities prohibit this. If you live in such a location, have a Federally Licensed Firearms dealer ship the firearm. It will be returned to the dealer after being serviced.

Enclose a letter that includes reference to the factory “Return Authorization” Number, your name, address, telephone number, and serial number and model of the firearm. Describe in detail the trouble you have experienced with your firearm, or the work you wish to have done. Stating only that the firearm “needs repair” is inadequate information. Please enclose copies of any previous correspondence.

Please do not include slings, or special accessories with any firearm being shipped to the factory for service.

Service work performed, other than approved Warranty repairs, will carry a minimum charge of $65.00 plus a $15.00 return shipping and handling charge.

Retain your tracking number when shipping firearms for repair. This will allow you to track the status of your firearm shipment either by phone or the website of the carrier.

11. GENERAL PRECAUTIONS

1. Always handle your firearm as if it were loaded so that you never fire accidentally.

2. Never point your firearm at anything you do not intend to shoot.

3. Never take anyone's word that a firearm is unloaded. Check for yourself with your finger off the trigger and the firearm pointed in a safe direction.

4. Always be sure the barrel and action are clear of obstructions. Clear any obstructions immediately so that the firearm will function correctly and safely.

5. Never squeeze the trigger or put your finger in the trigger guard until you are aiming at the target you intend to shoot.

6. For storage: Unload the firearm, then, after verifying that the firearm chamber is empty and the magazine has been removed, point the firearm in a safe direction and pull the trigger. Store the firearm in a secured place away from children.

7. Never shoot at a hard surface such as a rock or a liquid surface such as water. A bullet may ricochet and travel in any direction.

8. Always be sure your backstop is adequate to stop and contain bullets before beginning target practice.

9. Always be absolutely sure of your target and the area behind it before you squeeze the trigger. A bullet could travel through or past your target for up to 1 1/2 miles. If in doubt, do not shoot.

10. Always place a responsible and competent person in charge to maintain safety, discipline, and control when a group is firing on a range to reduce the likelihood of accidents.

11. Always carry your firearm empty and open while on a public or club range until preparing to fire. Keep it pointed down range during loading firing and unloading.

12. Never leave a firearm unsecured and unattached. Someone, especially a child, may fire it believing it to be a toy.

13. Never use your firearm if it fails to function properly, and never force a jammed action as the jammed round may explode.

14. Failure to fire: always hold the firearm pointed down range and wait 30 seconds should the firearm fail to fire. If a hang fire (slow ignition) has occurred, the round will fire within 30 seconds. If the round does not fire, remove magazine, eject round and examine primer. If firing pin indent on primer is light, off center, or nonexistent, have the firearm examined by a competent gunsmith. If firing pin indent on primer appears normal (in comparison with empty cases from previous fired rounds) assume faulty ammunition. Reload and carry on firing.

NOTE: Dispose of misfired rounds in accordance with ammunition manufacturer's instructions.

15. Never fire your firearm near an animal unless it is trained to accept the noise. An animal's startled reaction could injure it or cause an accident.

16. Never walk, climb, follow a companion or hunt with your firearm ready to fire.

17. Never drink alcoholic beverages or take drugs before or during shooting. Your vision and judgement could be seriously impaired, making firearm handling unsafe.

18. Always seek your doctor's advice if you are taking medication to be sure you are fit to shoot and handle your firearm safely.

19. Always wear ear protection when shooting.

20. Always wear protective shooting glasses for eye protection.

21. Always make sure your firearm is not loaded before cleaning, storing, traveling or handing it to another person.

22. Always keep clear and keep others clear of the ejection port as spent cartridges are ejected with enough force to cause injury. Never place fingers in ejection port or on a hot slide or barrel during or after firing as they could be burned by hot metal.

23. Never place fingers in ejection port as they could be injured.

24. Use only high quality, commercially manufactured ammunition in excellent condition and in the caliber of your firearm. Use of reloaded ammunition will void the warranty.

CAUTION: TO MINIMIZE RISK OF UNINTENTIONAL DISCHARGE AND DAMAGE, LOAD LIVE AMMUNITION INTO FIREARM ONLY WHEN YOU ARE ABOUT TO SHOOT.

NOTICE: Auto-Ordnance shall not be responsible for injury, death, or damage to property resulting from either intentional or accidental discharge of this firearm or from its function when used for purposes or subjected to treatment for which it was not designed. Auto-Ordnance will not honor claims involving this firearm that result from careless or improper handling, unauthorized adjustment or parts replacement, corrosion, neglect, the use of wrong caliber ammunition, the use of ammunition other than original high quality commercially manufactured brass case ammunition in good condition or any combination there of.

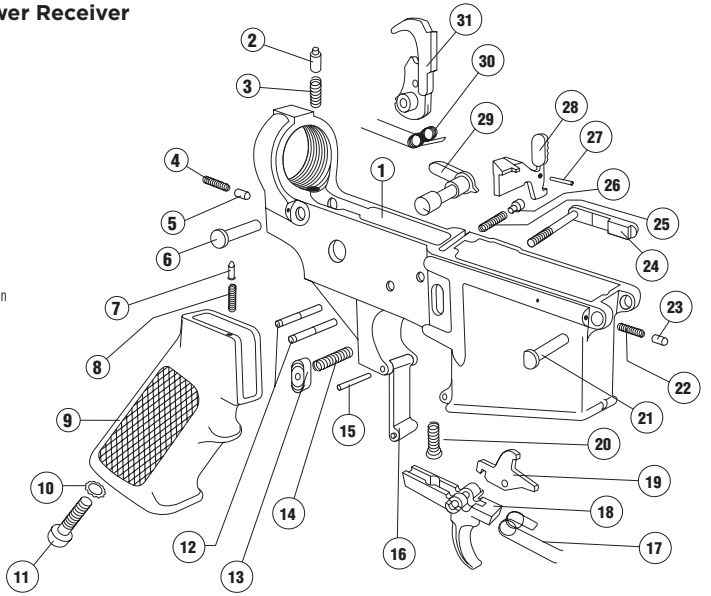
Auto-Ordnance will not honor claims involving this firearm for any reason when the second or subsequent owner makes such a claim.

IMPORTANT: This firearm was tested carefully, inspected and packaged before leaving the factory. Auto-Ordnance cannot control product handling after it leaves the factory. Therefore, please examine this firearm carefully at the time of purchase to ensure that it is unloaded and undamaged. The dealer will be pleased to assist you in making the examination and endeavor to answer your further questions. This instruction manual should always accompany this firearm and be transferred with it upon change of ownership.

PARTS LIST & EXPLODED VIEWS

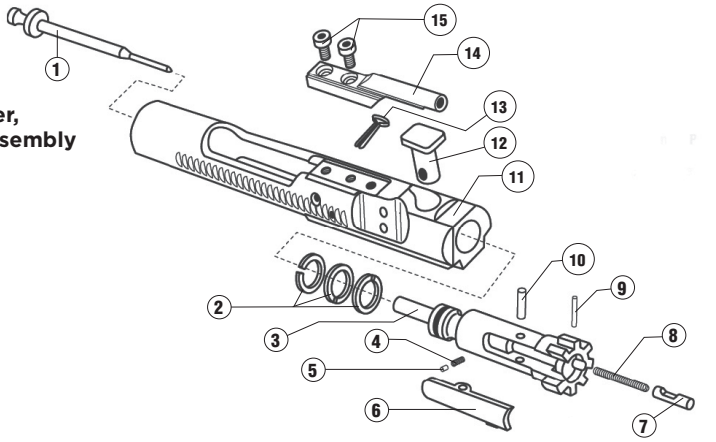
Semi-Auto Lower Receiver

1. Lower Receiver
2. Buffer Retainer
3. Buffer Retainer Spring
4. Takedown Pin Spring
5. Takedown Pin Detent
6. Takedown Pin
7. Safety Detent
8. Safety Detent Spring
9. Standard Grip
10. Lock Washer
11. Standard Grip Screw
12. Hammer And Trigger Pins
13. Magazine Catch Button
14. Magazine Catch Spring
15. Trigger Guard Pivot Roll Pin
16. Trigger Guard Assembly
17. Trigger Spring
18. Trigger
19. Disconnector
20. Disconnector Spring
21. Pivot Pin
22. Pivot Pin Spring
23. Pivot Pin Detent
24. Magazine Catch
25. Bolt Catch Spring
26. Bolt Catch Plunger
27. Bolt Catch Roll Pin
28. Bolt Catch
29. Safety Selector Lever
30. Hammer Spring
31. Hammer With J Pin



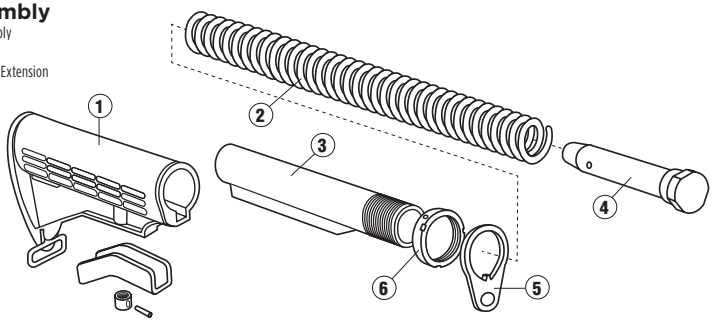
Upper Receiver, Bolt & Bolt Assembly

1. Firing Pin
2. Bolt Gas Rings
3. Bolt
4. Extractor Spring
5. Extractor Spring Insert
6. Extractor
7. Ejector
8. Ejector Spring
9. Ejector Roll Pin
10. Extractor Pin
11. Bolt Carrier
12. Cam Pin
13. Firing Pin Retaining Pin
14. Bolt Carrier Key
15. Bolt Carrier Key Screw



Buttstock Assembly

1. 6 Position Telestock Assembly
2. Car Buffer Spring
3. 6 Position Carbine Receiver Extension
4. Buffer Assembly
5. Color Buttstock Tube Lock
6. Receiver Extension Nut



LIMITED ONE-YEAR WARRANTY

Thompson AR-15

This "LIMITED ONE-YEAR WARRANTY" has been drafted to comply with the MAGNUSON-MOSS WARRANTY FEDERAL TRADE COMMISSION IMPROVEMENT ACT which is effective for goods manufactured on or after December 31, 1976.

AUTO-ORDNANCE warrants that this firearm was originally manufactured free of defects in material or workmanship. For one year from date of purchase of the original purchaser, Auto-Ordnance agrees to correct any defect in this firearm for the original purchaser by repair or replacement (with same or comparable quality model). A service and/or handling charge may be applied.

THIS WARRANTY IS VOID IF THE FIREARM HAS BEEN ABUSED, MISUSED, DAMAGED BY ACCIDENT, FIRED WITH HANDLOADED AND/OR RELOADED OR IMPROPER AMMUNITION OR WITH AN OBSTRUCTION IN THE BARREL, OR DAMAGED THROUGH FAILURE TO PROVIDE REASONABLE AND NECESSARY MAINTENANCE AS DESCRIBED IN THIS MANUAL. THIS WARRANTY DOES NOT APPLY TO NORMAL WEAR OF ANY PARTS, INCLUDING METAL, PLASTIC, RUBBER, AND OTHER MATERIAL'S SURFACE FINISH OR IF UNAUTHORIZED REPAIR AND/OR ALTERATION HAS BEEN PERFORMED.

The terms of the Warranty cannot be changed except in writing by an officer of Auto-Ordnance.

Wholesalers and Dealers (unless a Auto-Ordnance authorized Warranty repair station) are not authorized to make any Warranty repair or adjustment on behalf of Auto-Ordnance.

This Warranty gives only the original retail purchaser specific legal rights. Other rights may also be available which may vary from state to state.

Should repair be required for this firearm, a "Return Authorization" number is required. You may obtain a RA# by visiting www.auto-ordnance.com and submitting a request for a RA# using the web form or contact Auto-Ordnance Customer Service at tel: 570-285-8151 or fax: 570-685-2222 requesting a "Return Authorization" number. Please include with the returning firearm a brief description of the defect or malfunction, date of purchase, and dealer from whom the firearm was purchased. Then, send the unloaded firearm, prepaid via UPS GROUND or FEDEX GROUND, with a copy of the sales receipt and "Return Authorization" number to:

Auto-Ordnance - Service Dept.
105 Kahr Avenue
Greeley, PA 18425
E-mail Address: service@kahr.com
Web Address: www.auto-ordnance.com

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